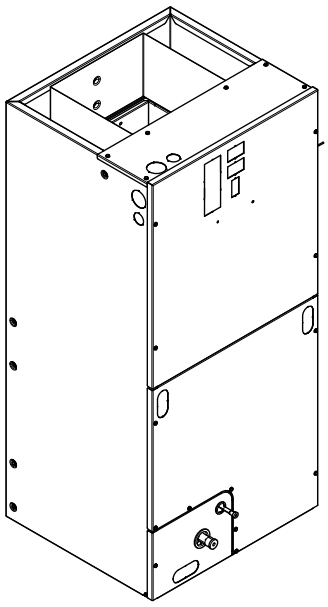
Installation, Operation, and Maintenance

Convertible Air Handlers
2 – 5 Ton

5TEM4B02AC21SA
5TEM4B03AC31SA
5TEM4D04AC31SA
5TEM4D05AC41SA
5TEM4D06AC41SA
5TEM4D07AC51SA



The 5TEM4 series air handler is designed for installation in a closet, utility room, alcove, basement, crawlspace or attic. These versatile units are applicable to air conditioning and heat pump applications. Several models are available to meet the specific requirements of the outdoor equipment. Field installed electric resistance heaters are available.

⚠ SAFETY WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

March 2024

18-GF78D1-1A-EN

SAFETY SECTION

Important: *This document contains a wiring diagram, a parts list, and service information. This is customer property and is to remain with this unit. Please return to service information pack upon completion of work.*

Important: *These instructions do not cover all variations in systems nor provide for every possible contingency to be met in connection with the installation. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to your installing dealer or local distributor.*

⚠ WARNING

Safety Hazard!

This air handler shall only be connected to an outdoor unit suitable for use with refrigerant R-454B.

⚠ WARNING

HAZARDOUS VOLTAGE!

Failure to follow this Warning could result in property damage, severe personal injury, or death.

Disconnect all electric power, including remote disconnects before servicing. Follow proper lockout/tagout procedures to ensure the power cannot be inadvertently energized.

⚠ CAUTION

GROUNDING REQUIRED!

Failure to inspect or use proper service tools may result in equipment damage or personal injury.

Reconnect all grounding devices. All parts of this product that are capable of conducting electrical current are grounded. If grounding wires, screws, straps, clips, nuts, or washers used to complete a path to ground are removed for service, they must be returned to their original position and properly fastened.

⚠ WARNING

SAFETY HAZARD!

Children should be supervised to ensure that they do not play with the appliance.

⚠ WARNING

Risk of Fire!

Flammable refrigerant used. To be repaired only by trained service professional. Do not puncture refrigerant tubing.

Dispose of properly in accordance with federal or local regulations. Flammable refrigerant used.

⚠ WARNING

LIVE ELECTRICAL COMPONENTS!

Failure to follow this Warning could result in property damage, severe personal injury, or death.

Follow all electrical safety precautions when exposed to live electrical components. It may be necessary to work with live electrical components during installation, testing, servicing, and troubleshooting of this product.

⚠ WARNING

PRESSURIZED REFRIGERANT!

Failure to follow this Warning could result in personal injury

System contains oil and refrigerant under high pressure. Recover refrigerant to relieve pressure before opening the system. Do no use non-approved refrigerants or refrigerant substitutes or refrigerant additives.

⚠ CAUTION

SHARP EDGE HAZARD!

Failure to follow this Caution could result in property damage or personal injury.

Be careful of sharp edges on equipment or any cuts made on sheet metal while installing or servicing.

⚠ CAUTION

HAZARDOUS VAPORS!

Failure to follow this caution could result in property damage or personal injury.

Equipment corrosion damage. To prevent shortening its service life, the air handler should not be used during the finishing phases of construction or remodeling. The low return air temperatures can lead to the formation of condensate. Condensate in the presence of chlorides and fluorides from paint, varnish, stains, adhesives, cleaning compounds, and cement creates a corrosive condition which may cause rapid deterioration of the cabinet and internal components.

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⚠ CAUTION

COIL IS PRESSURIZED!

- **Coil is pressurized with approximately 8–12 psi dry air and factory checked for leaks.**
- **Carefully release the pressure by removing the rubber plug on the liquid line.**
- **If no pressure is released, check for leaks.**

⚠ WARNING

SAFETY HAZARD!

This appliance is not to be used by persons (including children) with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning the use of the appliance by a person responsible for their safety.

⚠ WARNING

WARNING!

This product can expose you to chemicals including lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Important: *Installation of this unit shall be made in accordance with the National Electric Code, NFPA No. 90A and 90B, and any other local codes or utilities requirements.*

Important: *Air handlers do not require repositioning of the coil, drain pan, or refrigerant sensor for upflow applications. Horizontal left applications require sensor repositioning only. Horizontal right and downflow applications require coil, drain pan, and sensor repositioning. See coil conversion instructions section for details.*

Note: *Air handlers have been evaluated in accordance with the Code of Federal Regulations, Chapter XX, Part 3280 or the equivalent. "SUITABLE FOR MOBILE HOME USE."*

Note: *Condensation may occur on the surface of the air handler when installed in an unconditioned space. When units are installed in unconditioned spaces, verify that all electrical and refrigerant line penetrations on the air handler are sealed completely.*

Note: *The manufacturer recommends installing ONLY A.H.R.I approved, matched indoor and outdoor systems. Some of the benefits of installing approved matched indoor and outdoor split systems are maximum efficiency, optimum performance, and the best overall system reliability.*

Note: *There is no declared maximum altitude for operating the appliance.*

Note: *Charging of the refrigerating system shall be according to the instructions provided by the manufacturer of the outdoor unit.*

Features

Table 1. Standard Features

- MULTI-POSITION UPFLOW, DOWNFLOW, HORIZONTAL LEFT AND HORIZONTAL RIGHT
- PAINTED FINISH ON GALVANIZED STEEL EXTERIOR WITH FULLY INSULATED CABINET THAT MEETS R4.2 VALUE
- STURDY POLYCARBONATE DRAIN PANS
  - These air handlers have factory installed drain pans and are shipped for upflow applications
- 208/230 VAC OPERATION
- MULTI-SPEED DIRECT DRIVE BLOWER
- FACTORY INSTALLED R-454B THERMAL EXPANSION VALVE
- ALL ALUMINUM COIL
- BOTTOM RETURN
- MEETS THE MINIMUM LEAKAGE REQUIREMENTS FOR THE FLORIDA AND CALIFORNIA BUILDING CODES

Table 2. Optional Accessories

- 4,5,8,10,15,20, and 25 KW SINGLE PHASE ELECTRIC HEATERS
  - Circuit breakers available on single phase 4, 5, 8, 10, 15, 20, and 25 KW heaters
  - Lugs available on single phase 4, 5, 8, and 10 KW heaters
  - Lugs available on three phase 10 and 15 KW heaters
- SINGLE POINT POWER ENTRY KIT (for 15 and 20 KW heaters)
- SUPPLY DUCT FLANGE KIT
- DOWNFLOW SUB-BASE KITS - TAYBASE185, TAYBASE235, TAYBASE260
- SLIM FIT FILTER BOX KIT - BAYSF1185AAA, BAYSF1235AAA, BAYSF1265AAA
- Breaker Seal Kit - TEMBRKSEALKT01A
- Downflow Condensate Management Kit - BAYTEMDFKT1A
- CleanEffects Whole House Air Cleaners - EFD175DLAH000B, EFD215DLAH000B, EFD235DLAH000B

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Information on Servicing

All replacement parts shall be in accordance with the manufacturer's specifications.

Prior to Beginning Work

Prior to beginning work on systems containing flammable refrigerants, safety checks are necessary to ensure that the risk of ignition is minimized. For repair to the refrigerating system, the following shall be completed prior to conducting work on the system:

- Work shall be undertaken under a controlled procedure to minimize the risk of a flammable gas or vapor being present while the work is being performed.
- All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out. Work in confined spaces shall be avoided.
- The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially toxic or flammable atmospheres. Ensure that the leak detection equipment being used is suitable for use with all applicable refrigerants, i.e., non-sparking, adequately sealed or intrinsically safe.
- If any hot work is to be conducted on the refrigerating equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand. Have a dry powder or CO_2 fire extinguisher adjacent to the charging area.
- No person carrying out work in relation to a refrigerating system which involves exposing any pipe work shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which refrigerant can possibly be released to the surrounding space. Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. "No Smoking" signs shall be displayed.
- Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.
- The following checks shall be applied to installations using flammable refrigerants:
  - marking to the equipment continues to be visible and legible. Markings and signs that are illegible shall be corrected;
  - refrigerating pipe or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless the components are constructed of materials which are inherently resistant to being corroded or are suitably protected against being so corroded.

Repairs to Electrical Components

Where electrical components are being changed, they shall be fit for the purpose and to the correct specification. At all times the manufacturer's maintenance and service guidelines shall be followed. If in doubt, consult the manufacturer's technical department for assistance.

Repair and maintenance to electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, an adequate temporary solution shall be used. This shall be reported to the owner of the equipment, so all parties are advised.

Initial safety checks shall include:

- that capacitors are discharged; this shall be done in a safe manner to avoid possibility of sparking;
- that no live electrical components and wiring are exposed while charging, recovering or purging the system;
- that there is continuity of earth bonding.

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check shall also take into account the effects of aging or continual vibration from sources such as compressors or fans.

Detection of Flammable Refrigerants

Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used.

The following leak detection method is deemed acceptable for all refrigerant systems:

- Electronic leak detectors may be used to detect refrigerant leaks but, in the case of flammable refrigerants, the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall

be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25 % maximum) is confirmed.

Example of leak detection fluids is **bubble method**.

If a leak is suspected, all naked flames shall be removed/extinguished.

If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak.

Removal and Evacuation

When breaking into the refrigerant circuit to make repairs - or for any other purpose - conventional procedures shall be used. However, for flammable refrigerants it is important that best practice be followed, since flammability is a consideration. The following procedure shall be adhered to:

- safely remove refrigerant following local and national regulations;
- evacuate;
- purge the circuit with inert gas (optional for A2L);
- evacuate (optional for A2L);
- continuously flush or purge with inert gas when using flame to open circuit;
- and open the circuit.

The refrigerant charge shall be recovered into the correct recovery cylinders if venting is not allowed by local and national codes. For appliances containing flammable refrigerants, the system shall be purged with oxygen-free nitrogen to render the appliance safe for flammable refrigerants.

This process might need to be repeated several times. Compressed air or oxygen shall not be used for purging refrigerant systems.

For appliances containing flammable refrigerants, refrigerants purging shall be achieved by breaking the vacuum in the system with oxygen-free nitrogen and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum (optional for A2L). This process shall be repeated until no refrigerant is within the system (optional for A2L). When the final oxygen-free nitrogen charge is used, the system shall be vented down to atmospheric pressure to enable work to take place.

The outlet for the vacuum pump shall not be close to any potential ignition sources, and ventilation shall be available.

Charging Procedures

In addition to conventional charging procedures, the following requirements shall be followed.

- Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimise the amount of refrigerant contained in them.
- Cylinders shall be kept in an appropriate position according to the instructions.
- Ensure that the refrigerating system is earthed prior to charging the system with refrigerant.
- Label the system when charging is complete (if not already).
- Extreme care shall be taken not to overfill the refrigerating system.

Prior to recharging the system, it shall be pressure-tested with the appropriate purging gas. The system shall be leak-tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

See installation instructions below for further details.

Recovery

When removing refrigerant from a system, either for servicing or decommissioning, it is recommended good practice that all refrigerants are removed safely.

When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge is available. All cylinders to be used are designated for the recovered refrigerant and labelled for that refrigerant (i.e., special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure-relief valve and associated shut-off valves in good working order. Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs.

The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of the flammable refrigerant. If in doubt, the manufacturer should be consulted. In addition, a set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition.

The recovered refrigerant shall be processed according to local legislation in the correct recovery cylinder, and the relevant waste transfer note arranged. Do not mix refrigerants in recovery units and especially not in cylinders.

If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The compressor body

shall not be heated by an open flame or other ignition sources to accelerate this process. When oil is drained from a system, it shall be carried out safely.

Decommissioning

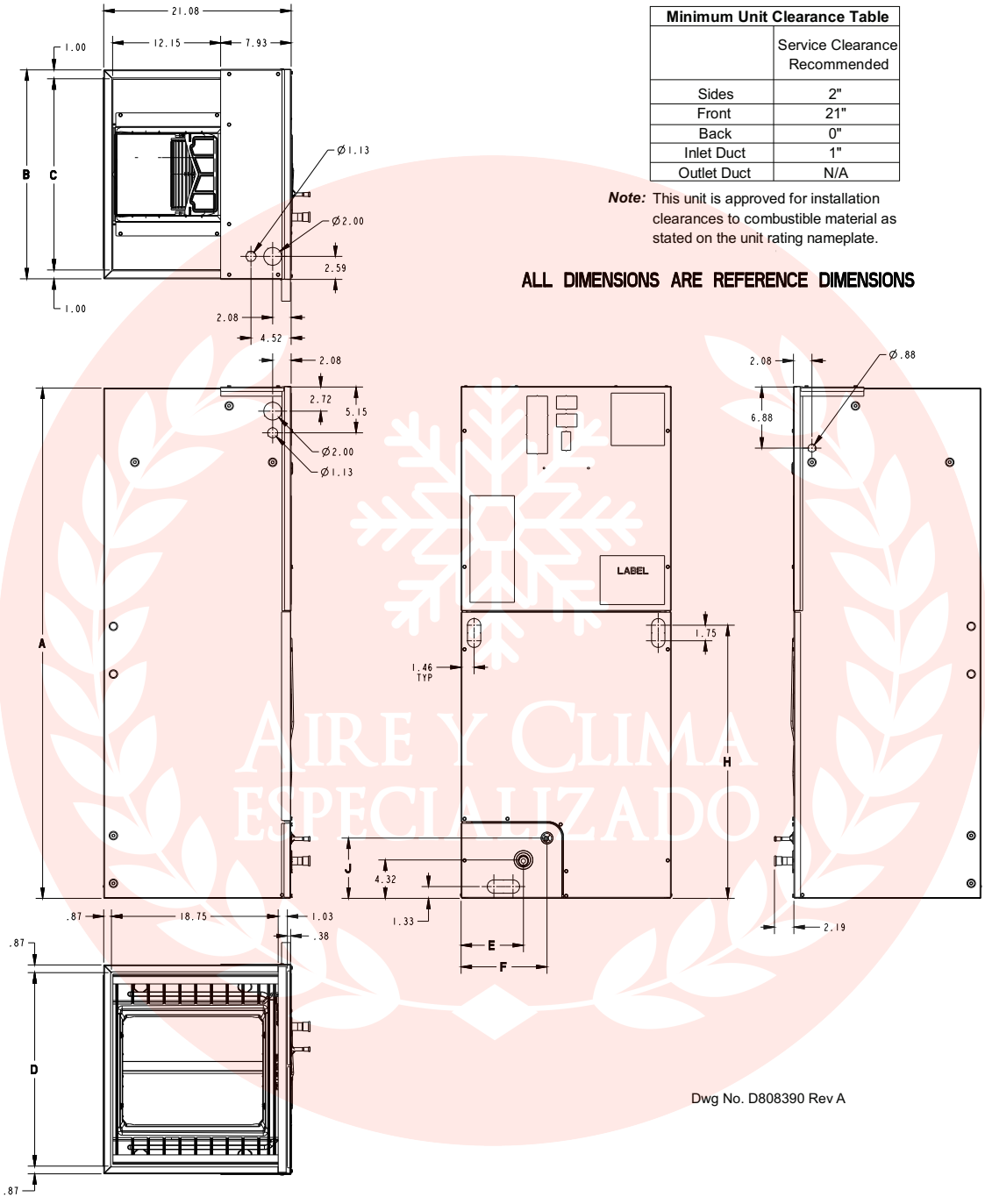
Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken in case analysis is required prior to re-use of recovered refrigerant. It is essential that electrical power is available before the task is commenced.

1. Become familiar with the equipment and its operation.
2. Isolate system electrically.
3. Before attempting the procedure, ensure that:
   a. mechanical handling equipment is available, if required, for handling refrigerant cylinders;
   b. all personal protective equipment is available and being used correctly;
   c. the recovery process is supervised at all times by a competent person;
   d. recovery equipment and cylinders conform to the appropriate standards.
4. Pump down refrigerant system, if possible.
5. If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.
6. Make sure that cylinder is situated on the scales before recovery takes place.
7. Start the recovery machine and operate in accordance with instructions.
8. Do not overfill cylinders (no more than 80 % volume liquid charge).
9. Do not exceed the maximum working pressure of the cylinder, even temporarily.
10. When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off.
11. Recovered refrigerant shall not be charged into another refrigerating system unless it has been cleaned and checked.

Equipment shall be labelled stating that it has been de-commissioned and emptied of refrigerant. The label shall be dated and signed. For appliances containing flammable refrigerant, ensure that there are labels on the equipment stating the equipment contains flammable refrigerant.

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Outline Drawing



Minimum Unit Clearance Table	
	Service Clearance Recommended
Sides	2"
Front	21"
Back	0"
Inlet Duct	1"
Outlet Duct	N/A

Note: This unit is approved for installation clearances to combustible material as stated on the unit rating nameplate.

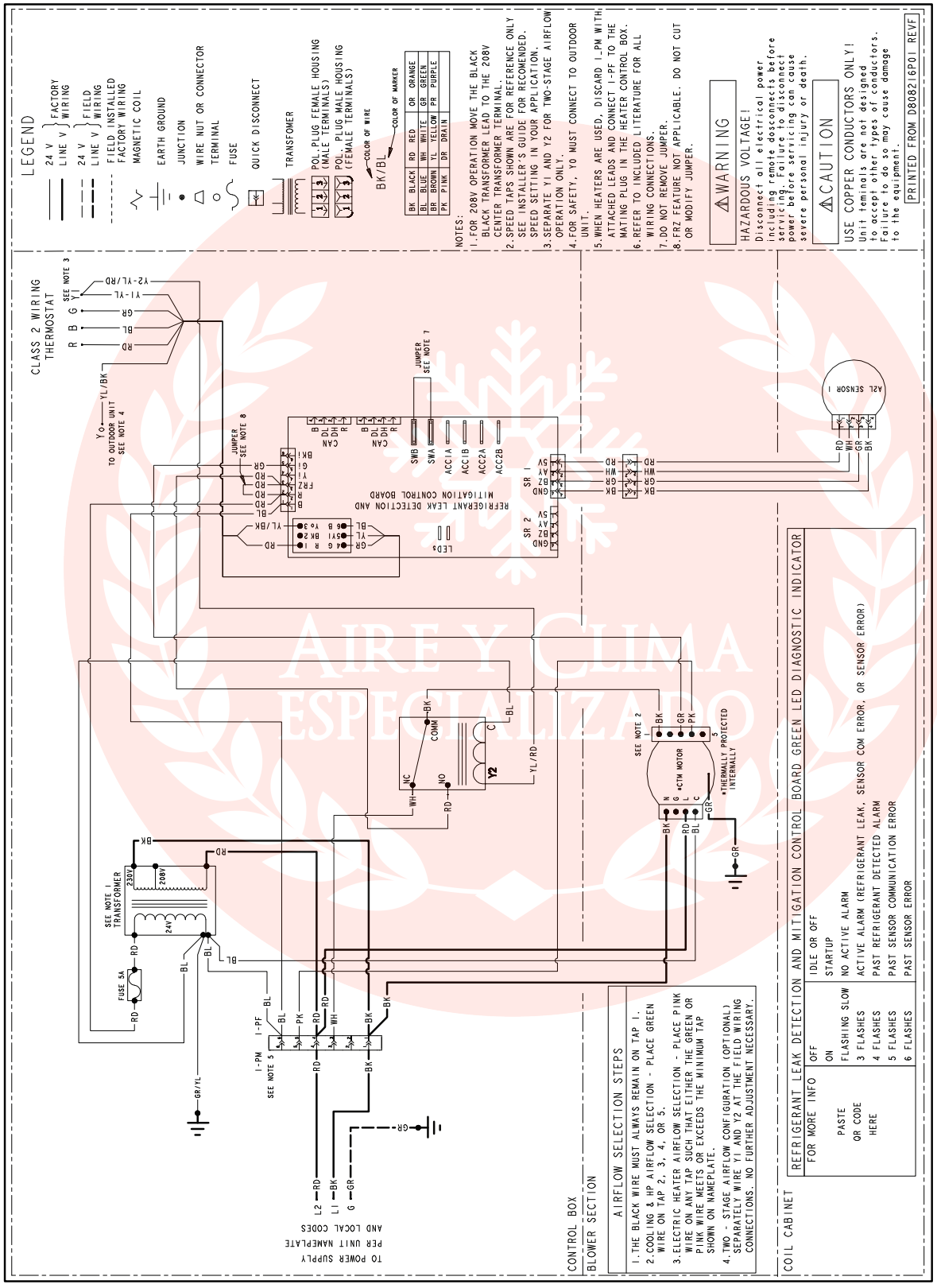
ALL DIMENSIONS ARE REFERENCE DIMENSIONS

Dwg No. D808390 Rev A

PRODUCT DIMENSIONS										
Air Handler Model	A	B	C	D	E	F	H	J	Flow Control	Gas Line Braze
5TEM4B02	45.02	18.50	16.50	16.75	5.43	7.08	18.32	5.76	TXV	3/4
5TEM4B03	46.77	18.50	16.50	16.75	5.43	7.08	20.07	5.76	TXV	3/4
5TEM4D04, 05, 06	51.27	23.50	21.50	21.75	7.01	9.66	24.58	6.76	TXV	7/8
5TEM4D07	57.40	23.50	21.50	21.75	7.01	9.66	30.71	6.76	TXV	7/8
All dimensions are in inches										

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Wiring Diagram



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Refrigerant Leak Detection System

For all tables contained in this section of the manual, the refrigerant charge is the total system charge which is marked on the system according to the instructions provided by the manufacturer of the outdoor unit.

⚠ WARNING

Risk of Fire!

Flammable refrigerant used. To be repaired only by trained service professional. Do not puncture refrigerant tubing.
Dispose of properly in accordance with federal or local regulations. Flammable refrigerant used.

⚠ WARNING

LEAK DETECTION SYSTEM!

LEAK DETECTION SYSTEM installed. Unit must be powered except for service.

To ensure safety of the building occupants, the air handler is equipped with a refrigerant leak detection system. The system is comprised of a refrigerant sensor and a mitigation control board. The system automatically detects leaks in the indoor coil and initiates actions to mitigate the risk of ignition of the leaked refrigerant, including:

- Turning on the blower of the indoor unit to dilute leaked refrigerant;
- Fully opening any zoning dampers, when applicable;
- Turning off the compressor of the outdoor unit;
- De-energizing potential sources of ignition connected to the system;
- Energizing an audible alarm, if so equipped.

Examples of potential ignition sources that are de-energized include electronic cleaners.

⚠ WARNING

Risk of Fire!

If installing the unit in any other orientation other than upflow, the refrigerant sensor must be relocated. See Unit Conversion Instructions, p. 26.

Refrigerant sensors for refrigerant leak detection systems shall only be replaced as specified by the manufacturer.

Minimum Conditioned Space

The installer must verify that the total space conditioned by the system is large enough to safely dilute any leaked refrigerant in the event of a refrigerant leak of the indoor coil.

The minimum space conditioned by the appliance shall be according to Table 3, p. 10. The conditioned space includes any parts of the space connected via an air duct system. The altitude of installation is the altitude above sea level of the site where the equipment is installed.

Table 3. Minimum Space Conditioned by the Appliance

	Altitude (ft)								
	sea level-2,000	2,001-4,000	4,001-6,000	6,001-8,000	8,001-10,000	10,001-12,000	12,001-14,000	14,001-15,000	above 15,000
Charge (lb)	Minimum Conditioned Space (ft^2)								
4	63	66	70	74	79	85	91	94	98
5	79	83	88	93	99	106	113	118	122
6	95	100	105	112	119	127	136	141	147
7	110	116	123	130	138	148	159	165	171
8	126	133	140	149	158	169	181	188	196
9	142	149	158	167	178	190	204	212	220
10	158	166	175	186	198	211	227	235	245
11	173	183	193	205	218	232	249	259	269
12	189	199	211	223	237	254	272	282	294
13	205	216	228	242	257	275	295	306	318
14	221	232	246	260	277	296	318	330	343
15	236	249	263	279	297	317	340	353	367
16	252	266	281	298	317	338	363	377	392
17	268	282	298	316	336	359	386	400	416
18	284	299	316	335	356	380	408	424	440
19	299	315	333	353	376	402	431	447	465
20	315	332	351	372	396	423	454	471	489

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Airflow Adjustment

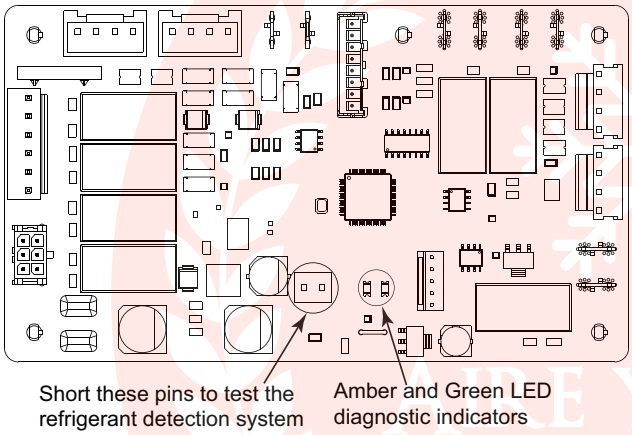
Note: *All 5TEM4 model air handlers have been factory configured to provide sufficient airflow to dilute leaked refrigerant.*

Verification of Mitigation Actions

After installation, the installer must verify that the refrigerant leak detection system actuates all mitigating actions listed above.

The test can be initiated by shorting the two test pins on the header of the mitigation control board inside of the unit. The mitigating actions will continue for approximately 5 minutes. See Figure 1, p. 11 below.

Figure 1. AHC Board



If any of the mitigating actions are not actuated by the system during the test, please check the following:

- All field wiring connections should be checked against the diagrams in the "Field Wiring Diagrams," p. 17 section of this manual.
- The diagnostic indicators on the mitigation control board should be checked against the diagnostic codes given in below.
- Scan the QR code below for more information on field troubleshooting of the refrigerant leak detection system.

Table 4. MCB Diagnostic Code Table

Condition	Green LED
Idle or Off	Off
Startup	On
No Active Alarm	Slow Flash
Active Alarm (Refrigerant Leak, Sensor Communication Error, or Sensor Error)	3 Flash
Past Refrigerant Detected Alarm	4 Flash
Past Sensor Communication Error	5 Flash
Past Sensor Error	6 Flash

Note: *Amber LED diagnostic indicator should always be "ON".*

Installation Instructions

1. **Unpacking**

   Carefully unpack the unit and inspect the contents for damage. If any damage is found at the time of delivery, proper notification and claims should be made with the carrier.

   Check the rating plate to assure model number and voltage, plus any kits match with what you ordered. The manufacturer should be notified within 5 days of any discrepancy or parts shortage.

2. **Location**

   The air handler should be centrally located and may be installed in a closet, alcove, utility room, basement, crawl space or attic. Minimum clearances must be met.

   Important: *The downflow sub-base may be required with electric heat applications. See minimum clearance table.*

   Equipment shall be installed in such a way which reduces the likelihood of ignition of leaked refrigerant.

⚠ WARNING

Risk of Fire!

The following requirements apply to the room where the air handler is installed:

- **All combustion appliances located in the same room that have continuous pilot lights are equipped with an effective flame arrest.**
- **All indoor field-made joints of the field piping have been checked for refrigerant leaks after charging using an electronic leak detector calibrated for R-454B having a sensitivity of 5 grams per year or better.**
- **The room is constructed to ensure that should any refrigerant leak it will not stagnate and create a fire hazard.**

   The unit should be installed in a level position to ensure proper condensation drainage. Up to an additional 1/4" rise over the width or depth of the unit is allowed to create additional sloping towards the drain. Unit must be positioned between level and ¼" rise, sloping toward the drain connections.

   When the unit is installed in a closet or utility room, the room should be large enough, and have an opening to allow replacement of the unit. All servicing is done from the front and a clearance of 21" is needed for service unless the closet door aligns with the front of the air handler.

   If you are installing the unit in an unconditioned space such as an attic or crawl space, you must ensure that the area provides sufficient air circulation to prevent moisture collection on the cabinet during high dew point conditions. A drain pan must be installed under the entire unit when it is installed in or above a finished ceiling or in an unconditioned space.

3. **Duct Work**

⚠ WARNING

Risk of Fire!

Failure to follow this warning could result in serious injury, death, or property damage. Auxiliary devices which may be a potential ignition source, such as hot surfaces or electric switching devices, shall not be installed in the connecting ductwork unless they have been approved by the manufacturer or declared suitable with the refrigerant used.

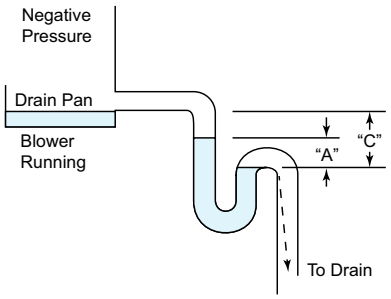
   The duct work should be installed in accordance with the NFPA No. 90A "Installation of Air Conditioning and Ventilating systems" and No. 90B "Residential Type Warm Air Heating and Air Conditioning Installation."

   The duct work should be insulated in accordance with the applicable requirements for the particular installation as required by HUD, FHA, VA the applicable building code, local utility or other governing body.

4. **Condensate Drain**

   The unit is supplied with primary and auxiliary condensate drains that have 3/4" NPT connections. The primary drain must be trapped outside the unit and piped in accordance with applicable building codes.

   The figure shows the operation of a properly designed trap under normal operating conditions when the blower is running and the condensate is draining. Note the difference in height of the water column must at least equal the normal negative static pressure existing during operation between the cooling coil and blower. It is advisable to have the difference in water column height somewhat greater than the normal maximum operating static to allow for greater static caused by dirty filters or for the bounce of the water column on start up.



Proper operation of condensate trap under normal operating conditions.

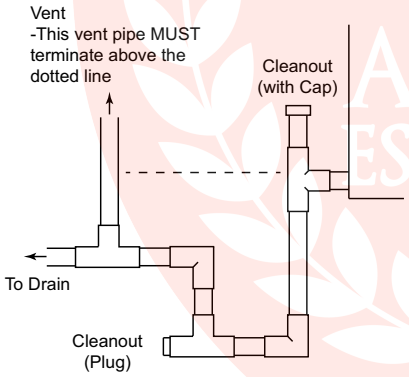
"A" height of water column equals negative static pressure existing in system.

"C" dimension should at least equal two times the maximum negative static pressure that can occur in system.

Do not reduce the drain line size less than the connection size on the drain pan. Condensate should be piped to an open drain or to the outside. All drains must pitch downward away from the unit a minimum of 1/4" per foot of line to ensure proper drainage.

Important:

- *If cleanout Tee is used, stand pipe must be sealed/capped.*
- *If a vent Tee is used, it must be downstream from the trap.*



Insulate the primary drain line to prevent sweating where dew point temperatures may be met. (Insulation is optional depending on climate and application needs.)

5. **Refrigerant Piping**

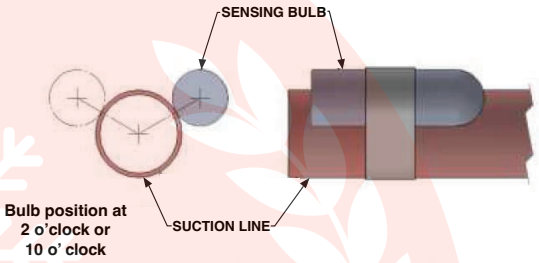
Pipe-work including piping material, pipe routing, and installation shall include protection from physical damage in operation and service, and be in compliance with national and local codes and standards. All field joints shall be accessible for inspection prior to being covered or enclosed.

There is a holding charge of dry air in the indoor coil that will be evacuated when the sealing plugs are removed.

To protect the TXV, remove the TXV bulb from the tubing inside the unit before brazing the line set connections. Painted areas of the unit must be shielded during brazing to protect the finish.

After brazing, replace the TXV bulb and insulate it using the provided adhesive-backed insulation.

Note: *For optimal performance, the TXV bulb can be located and insulated on the vapor line outside the unit. Pass the bulb and line through an opening in the line set panel. Place the bulb at the 10 or 2 o'clock position on the line, relative to the floor.*

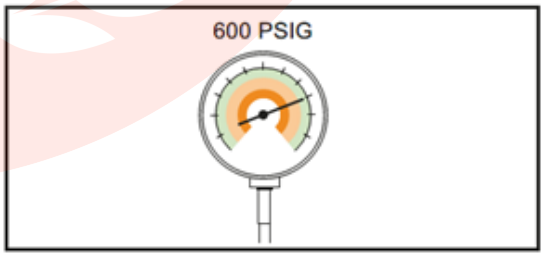


The two flammable refrigerant red warning tags on the line set connections should be removed prior to brazing and replaced once brazing is complete.

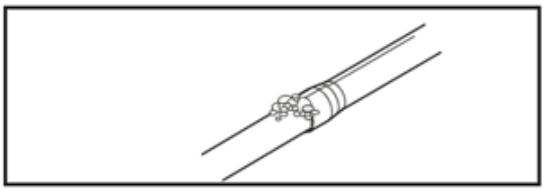
After completion of field piping for split systems, the field pipework shall be pressure tested with nitrogen and then vacuum tested prior to refrigerant charging, according to the following requirements:

Pressure test:

- Using dry nitrogen, pressurize the field piping and indoor coil to the lower of the maximum operating pressures listed on the name plates of the indoor and outdoor units (likely 600 psi).



- The test pressure after removal of the pressure source shall be maintained for at least one (1) hour with no decrease of pressure indicated by the test gauge, with the test gauge resolution not exceeding 30 psi.
- Check for leaks by using a soapy solution at each field-made joint.

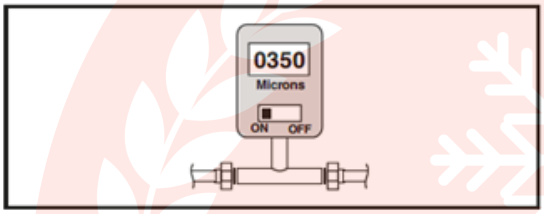


Note: *Remove nitrogen pressure and repair any leaks before continuing.*

Vacuum test:

Important: *Do not open the service valves until the refrigerant lines and indoor coil leak check and evacuation are complete.*

- Evacuate until the micron gauge reads no higher than 350 microns, then close off the valve to the vacuum pump.



- Observe the micron gauge. Evacuation is complete if the micron gauge does not rise above 500 microns in one (1) minute and 1500 microns in ten (10) minutes.
- Once evacuation is complete, blank off the vacuum pump and micron gauge, and close the valve on the manifold gauge set.

All procedures for charging the system with refrigerant shall be according to the instructions provided by the manufacturer of the outdoor unit.

Important: *Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks.*

After charging the system, all indoor field-made joints of the field piping shall be checked for refrigerant leaks using an electronic leak detector calibrated for R-454B having a sensitivity of 5 grams per year or better.

6. **Metering Device**

   All units are shipped and installed with an internally-checked, non-bleed TXV designed for air conditioning or heat pump operation. Some outdoor models may require a start assist kit. See outdoor unit for more information.

7. **Blower**

   This unit is supplied with a multi-speed motor with a direct drive blower wheel which can obtain various air flows. The unit is shipped with factory set cooling and heating air flows. Performance tables are available for additional airflow settings. Disconnect all power to the unit before making any adjustments to the airflow settings. Be sure to check the air flow and the temperature drop across the evaporator coil to ensure sufficient air flow.

   Note: *For optimal performance, seal the seams of the front panels using an appropriate tape to reduce air leakage.*

8. **Airflow Adjustment**

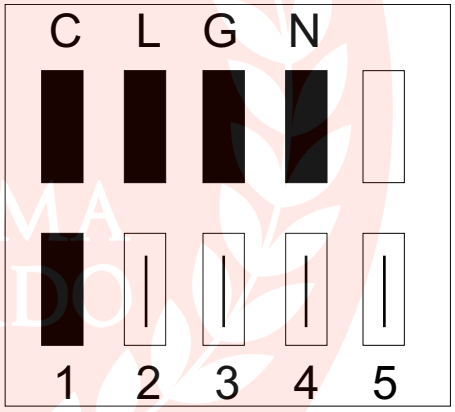
   Indoor airflow changes are made by connecting the green wire and pink wire to the appropriate speed taps on the motor as follows:

   a. The black wire must always remain on Tap 1.

   b. Cooling and Heat Pump Airflow Selection - Place green wire on tap 2, 3, 4, or 5.

   c. Electric Heater Minimum Airflow Selection – Place the pink wire on any tap such that either the green or pink wire meets the minimum speed tap requirement shown on name plate.

   d. Two-Stage Airflow Configuration (optional) - Separately wire Y1 and Y2 at the field wiring connections. No further adjustment necessary.



For cooling and heat pump airflow settings, refer to the airflow tables in the Performance and Electrical Data section of this manual.

To configure two-stage indoor airflow operation, separately wire the Y1 (yellow) and Y2 (yellow/red) wires in the low-voltage pigtail field connections to a compatible two-stage thermostat. Refer to the Field Wiring Diagrams section of this manual.

Note: *The blower motor is programmed to run the low-stage of the two-stage configuration when Y2 is not energized (no additional tap selection required).*

If equipping an optional electric heater, the airflow must be configured at or above the airflow selection shown on the name plate or in the Minimum Airflow CFM section of this manual.

Note: *The system is configured to always provide high-stage airflow when the electric heater is operating even when the unit is configured for two stages of airflow.*

9. **Wiring**

   Consult all schematic and pictorial wiring diagrams of this unit and the outdoor equipment to determine compatibility of wiring connections and to determine specific requirements.

   All field wiring to the air handler should be installed in accordance with the latest edition of the National Electric Code NFPA No. 70 and any local codes. Check rating plates on unit for rated volts, minimum circuit ampacity and maximum over current protection. Supply circuit power wiring must be 75 degree C (167 degree F) minimum copper conductors only. Copper supply wires shall be sized to the National Electric Code or local code requirements, whichever is more stringent.

   To allow disconnection of the air handler from the power supply, a disconnection from the supply mains having a contact separation in all poles must be incorporated into the fixed wiring in accordance with national, state, and local codes.

   The unit is shipped wired for 230/240 Volt AC 60 HZ 1 Phase Operation. If the unit is to be operated at 208 VAC 60HZ, follow the instructions on the indoor unit wiring diagram to change the low voltage transformer to 208 VAC operation (Ensure unit is properly grounded).

   Class 2 low voltage control wiring should not be run in conduit with power wiring and must be separated from power wiring unless class 1 wire with proper voltage rating is used.

   Low voltage control wiring should be 18 Awg, color coded (105 degree C minimum). For lengths longer than 100ft., 16 Awg wire should be used. Make certain that separation of control wiring and power wiring has been maintained.

10. **Air Filter**

    To protect the coil, blower and other internal parts from excessive dirt and dust an air filter must be installed before air enters the evaporator coil. A remote filter must be installed. Consult the filter manufacturer for proper sizing and maximum velocity requirements.

Important: *Air filters shall meet the test requirements in UL 900.*

11. **Thermostat**

    Select a single or two-stage thermostat that is commonly used with HP or AC heating/cooling with electric heat. The thermostat will energize the fan on a demand for heat or cool.

    Install the thermostat on an inside wall, away from drafts, lights or other heat sources in a location that has sufficient air circulation from other rooms being controlled by the thermostat.

12. **Sequence of Operation**
    Cooling (Cooling only)

    When the thermostat calls for cooling, the circuits from R to G is completed. The green wire to the blower motor is energized directly by the 24VAC signal from the thermostat.

    The circuit from R to Y is also complete energizing the compressor contactor of the outdoor unit. The contactor will close and start the compressor and condenser fan motor.

    Completion of the circuit from R to Y (or R to Y2, if indoor is configured for two-stage airflow) energizes the coil of the relay on the indoor unit. The relay energizes the black wire to the blower motor and activates high-stage airflow.

    Cooling (heat pump)

    When the thermostat calls for cooling, the circuits from R to G is completed. The green wire to the blower motor is energized directly by the 24VAC signal from the thermostat.

    The circuit from R to Y is also complete energizing the compressor contactor of the outdoor unit. The contactor will close and start the compressor and condenser fan motor.

    Completion of the circuit from R to Y (or R to Y2, if indoor is configured for two-stage airflow) energizes the coil of the relay on the indoor unit. The relay energizes the black wire to the blower motor and activates high-stage airflow.

    Circuit R to O energizes the reversing valve to the cooling position.

    Heating (heat pump)

    When the thermostat calls for cooling, the circuits from R to G is completed. The green wire to the blower motor is energized directly by the 24VAC signal from the thermostat.

    The circuit from R to Y is also complete energizing the compressor contactor of the outdoor unit. The contactor will close and start the compressor and condenser fan motor.

    Completion of the circuit from R to Y (or R to Y2, if indoor is configured for two-stage airflow) energizes the coil of the relay on the indoor unit. The relay energizes the black wire to the blower motor and activates high-stage airflow.

    In the heating mode, the reversing valve of the outdoor unit is not energized.

    If the indoor temperature continues to fall, the R to W circuit is completed energizing the electric heat contactor(s).

Heating (electric heat only)

Note: *The thermostat must be setup to bring the blower on when the electric heat is energized.*

When the thermostat calls for heating, the circuit from R to G is completed and the blower motor is energized directly by the 24VAC signal from the thermostat.

Completing the circuit from R to W (or R to W1 if configured for two-stages of electric heat) energizes the black wire to the blower motor and activates high-stage airflow.

Completing the circuit from R to W2 directly energizes the blower motor by the 24VAC signal from the thermostat.

Completing the circuit from R to W energizes the heating contactor(s).

Defrost

Supplemental heat during defrost can be provided by connecting the X2 (black) wire from the outdoor unit to W1 or W2 at the indoor unit. This will prevent cold air from being discharged from the indoor unit during defrost.

13. **Operational and Checkout Procedures**

    To ensure proper function of the Refrigerant Leak Detection System, all procedures in the "Refrigerant Leak Detection System," p. 10 section of this manual must be verified.

    To obtain proper performance, all units must be operated and charge adjustments made in accordance with procedures found in the Service Facts document of the outdoor unit.

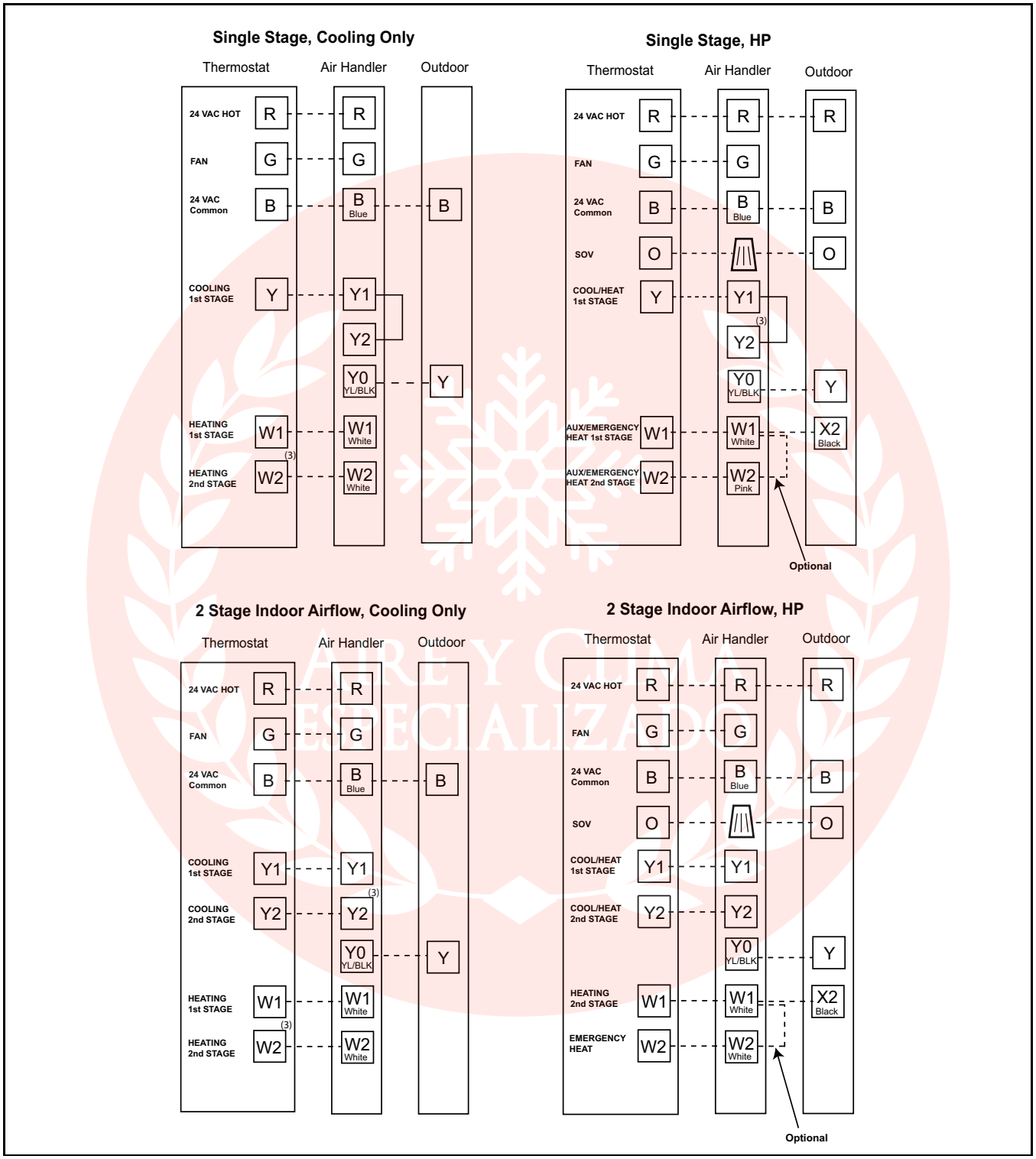
    After installation has been completed, it is recommended that the entire system be checked against the checkout list located at the back of this document. See "Checkout Procedures," p. 32.

14. **Maintenance**

    The system air filter(s) should be inspected, cleaned or replaced at least monthly. Make certain that the access panels are replaced and secured properly before placing the unit back in operation. This product is designed for dependable service; however, periodic maintenance should be scheduled and conducted by trained professional service personnel. This service should be conducted at least annually, and should include testing and inspection of electrical and refrigerant components. The heat transfer surface should be cleaned. The blower motor is permanently lubricated for normal operating conditions.

AIRE Y CLIMA ESPECIALIZADO

Field Wiring Diagrams



Notes:

1. *Units with pigtails require wirenuts for connections.*
2. *Cap all unused wires.*
3. *In AC systems for multiple stages of electric heat, jumper W1 and W2 together if comfort control has only one stage of heat.*

External Switches and Accessories

The following optional connections are available on the mitigation control board (see hook-up diagrams Figure 2, p. 18):

- ACC1 and ACC2 accessory connections. Use when connecting an accessory to the air handler that could be considered a source of ignition (ex. electronic air cleaner).
- Aoa/Aob audible alarm connections. Use when configuring an audible alarm on the refrigerant detection system of the air handler.

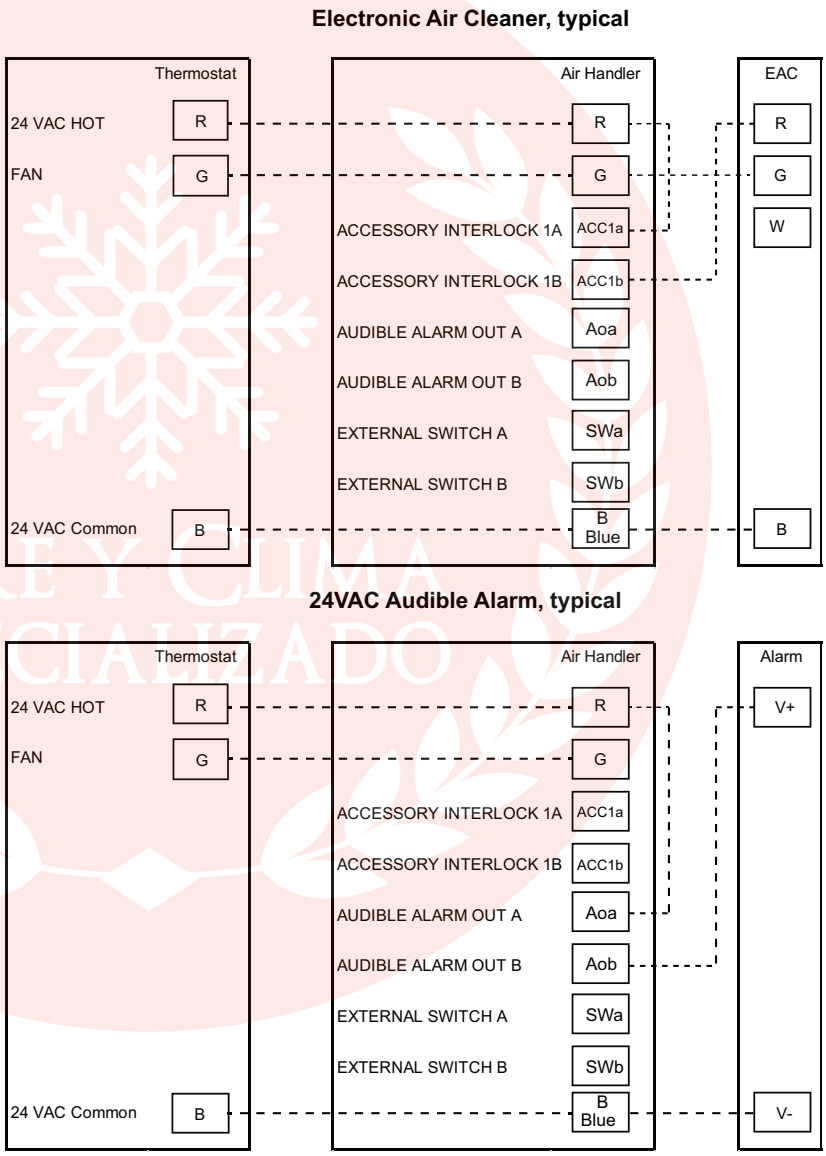
ACC1, ACC2, and Aoa/Aob are dry contacts and need source voltage provided from either the accessory or the unit's control wiring.

Connect using field-supplied 3/16" (Aoa/Aob) or 1/4" (ACC1, ACC2) female spade connections.

SCAN ME

Scan QR code to view instructional videos on field wiring for CleanEffects or AccuClean electronic air cleaners.

Figure 2. Accessories Diagram



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Performance and Electrical Data

5TEM4B02AC21SA				
EXTERNAL STATIC (in w.g)	**AIRFLOW**			
	Speed Taps: 208-230 VOLTS			
	TAP 2	**TAP 3 †**	**TAP 4**	**TAP 5**
0.1	874	978	1045	1134
0.2	824	934	1002	1096
0.3	746	881	955	1056
0.4	676	813	891	1009
0.5	606	746	828	943
0.6	551	681	762	888
0.7	481	627	702	830
0.8	404	578	653	771
0.9	328	519	606	722
• In horizontal and downflow applications, airflow should be limited to 1000 CFM due to condensate blowoff.				

5TEM4B03AC31SA				
EXTERNAL STATIC (in w.g)	**AIRFLOW**			
	Speed Taps: 208-230 VOLTS			
	TAP 2	**TAP 3 †**	**TAP 4**	**TAP 5**
0.1	886	1027	1094	1196
0.2	844	989	1059	1164
0.3	791	947	1020	1130
0.4	719	896	978	1094
0.5	660	837	926	1053
0.6	584	778	864	1006
0.7	517	723	813	948
0.8	460	650	753	897
0.9	378	594	694	850
• In horizontal and downflow applications, airflow should be limited to 1000 CFM due to condensate blowoff.				

5TEM4D04AC31SA				
EXTERNAL STATIC (in w.g)	**AIRFLOW**			
	Speed Taps: 208-230 VOLTS			
	TAP 2	**TAP 3 †**	**TAP 4**	**TAP 5**
0.1	1230	1311	1385	1428
0.2	1187	1265	1342	1388
0.3	1140	1220	1299	1345
0.4	1089	1174	1256	1302
0.5	1036	1125	1210	1260
0.6	980	1070	1160	1211
0.7	909	1010	1110	1161
0.8	833	939	1053	1106
0.9	755	904	984	1041

5TEM4D05AC31SA				
EXTERNAL STATIC (in w.g)	AIRFLOW			
	Speed Taps: 208-230 VOLTS			
	TAP 2	TAP 3 †	TAP 4	TAP 5
0.1	1266	1340	1425	1577
0.2	1214	1286	1384	1535
0.3	1163	1242	1335	1494
0.4	1114	1195	1290	1452
0.5	1057	1144	1246	1410
0.6	996	1087	1187	1367
0.7	931	1026	1128	1319
0.8	853	961	1071	1268
0.9	779	889	1005	1211

5TEM4D06AC41SA				
EXTERNAL STATIC (in w.g)	AIRFLOW			
	Speed Taps: 208-230 VOLTS			
	TAP 2	TAP 3 †	TAP 4	TAP 5
0.1	1550	1592	1804	1971
0.2	1511	1550	1767	1939
0.3	1470	1510	1734	1907
0.4	1426	1469	1697	1867
0.5	1379	1424	1656	1839
0.6	1324	1381	1615	1804
0.7	1278	1338	1575	1766
0.8	1229	1292	1536	1722
0.9	1173	1241	1492	1691
• In horizontal and downflow applications, airflow should be limited to 1700 CFM due to condensate blowoff.				

5TEM4D07AC51SA				
EXTERNAL STATIC (in w.g)	AIRFLOW			
	Speed Taps: 208-230 VOLTS			
	TAP 2	TAP 3 †	TAP 4	TAP 5
0.1	1574	1648	1781	1935
0.2	1538	1608	1749	1900
0.3	1502	1577	1715	1872
0.4	1466	1542	1685	1842
0.5	1425	1506	1651	1814
0.6	1374	1466	1616	1784
0.7	1328	1423	1576	1749
0.8	1280	1377	1531	1712
0.9	1227	1329	1489	1674
• In horizontal and downflow applications, airflow should be limited to 1800 CFM due to condensate blowoff.				

Notes:

- *TAP 1 is not an airflow selection. Black wire must always be on TAP 1.*
- *Values are with wet coil, no filter, and no heaters.*
- *CFM correction for dry coil = add 3%.*
- *† = factory setting*

Table 5. Electrical Data

5TEM4B02AC21SA											
Heater Model No.	No. of Circuits/ Phases	240 Volt					208 Volt				
		Capacity		Heater Amps per Circuit	Minimum Circuit Ampacity	Maximum Overload Protection	Capacity		Heater Amps per Circuit	Minimum Circuit Ampacity	Maximum Overload Protection
		kW	BTUH				kW	BTUH			
No Heater				2.6*	3	15			2.6*	3	15
BAYHTR1504BRK BAYHTR1504LUG	1/1	3.8	13100	16.0	23	25	2.9	9800	13.8	21	25
BAYHTR1505BRK BAYHTR1505LUG	1/1	4.8	16400	20.0	28	30	3.6	12300	17.3	25	25
BAYHTR1508BRK BAYHTR1508LUG	1/1	7.7	26200	32.0	43	45	5.8	19700	27.7	38	40
BAYHTR1510BRK BAYHTR1510LUG	1/1	9.6	32800	40.0	53	60	7.2	24600	34.6	47	50
BAYHTR3510LUG	1/3	9.6	32800	23.1	32	35	7.2	24600	20.0	28	30

Note: * = Motor Amps

5TEM4B03AC31SA											
Heater Model No.	No. of Circuits/ Phases	240 Volt					208 Volt				
		Capacity		Heater Amps per Circuit	Minimum Circuit Ampacity	Maximum Overload Protection	Capacity		Heater Amps per Circuit	Minimum Circuit Ampacity	Maximum Overload Protection
		kW	BTUH				kW	BTUH			
No Heater				3.9*	5	15			3.9*	5	15
BAYHTR1504BRK BAYHTR1504LUG	1/1	3.8	13100	16.0	25	25	2.9	9800	13.8	22	25
BAYHTR1505BRK BAYHTR1505LUG	1/1	4.8	16400	20.0	30	30	3.6	12300	17.3	27	30
BAYHTR1508BRK BAYHTR1508LUG	1/1	7.7	26200	32.0	45	45	5.8	19700	27.7	39	40
BAYHTR1510BRK BAYHTR1510LUG	1/1	9.6	32800	40.0	55	60	7.2	24600	34.6	48	50
BAYHTR1517BRK-Circuit 1[a]	2/1	9.6	32800	40.0	55	60	7.2	24600	34.6	48	50
BAYHTR1517BRK-Circuit 2		4.8	16400	20.0	25	25	3.6	12300	17.3	22	25
BAYHTR3510LUG	1/3	9.6	32800	23.1	33	35	7.2	24600	20.0	29	30
BAYHTR3517LUG	1/3	14.4	49100	34.6	48	50	10.8	36900	30.0	42	40
BAYHTR1517BRK with single circuit power source kit BAYSPEKT201A	1/1	14.4	49100	60.0	80	80	10.8	36900	51.9	70	70

Note: * = Motor Amps

[a] MCA and MOP for circuit 1 contains the motor amps.

5TEM4D04AC31SA											
Heater Model No.	No. of Circuits/ Phases	240 Volt					208 Volt				
		Capacity		Heater Amps per Circuit	Minimum Circuit Ampacity	Maximum Overload Protection	Capacity		Heater Amps per Circuit	Minimum Circuit Ampacity	Maximum Overload Protection
		kW	BTUH				kW	BTUH			
No Heater				3.9*	5	15			3.9*	5	15
BAYHTR1504BRK BAYHTR1504LUG	1/1	3.8	13100	16.0	25	25	2.9	9800	13.8	22	25
BAYHTR1505BRK BAYHTR1505LUG	1/1	4.8	16400	20.0	30	30	3.6	12300	17.3	27	30
BAYHTR1508BRK BAYHTR1508LUG	1/1	7.7	26200	32.0	45	45	5.8	19700	27.7	39	40
BAYHTR1510BRK BAYHTR1510LUG	1/1	9.6	32800	40.0	55	60	7.2	24600	34.6	48	50

5TEM4D04AC31SA											
BAYHTR1517BRK-Circuit 1[a]	2/1	9.6	32800	40.0	55	60	7.2	24600	34.6	48	50
BAYHTR1517BRK-Circuit 2		4.8	16400	20.0	25	25	3.6	12300	17.3	22	25
BAYHTR1523BRK-Circuit 1	2/1	9.6	32800	40.0	55	60	7.2	24600	34.6	48	50
BAYHTR1523BRK-Circuit 2		9.6	32800	40.0	50	50	7.2	24600	34.6	43	45
BAYHTR3510LUG	1/3	9.6	32800	23.1	33	35	7.2	24600	20.0	29	30
BAYHTR3517LUG	1/3	14.4	49100	34.6	48	50	10.8	36900	30.0	42	40
BAYHTR1517BRK with single circuit power source kit BAYSPEKT201A	1/1	14.4	49100	60.0	80	80	10.8	36900	51.9	70	70
BAYHTR1523BRK with single circuit power source kit BAYSPEKT201A	1/1	19.2	65500	80.0	105	105	14.4	49100	69.2	91	95

Note: * = Motor Amps

[a] MCA and MOP for circuit 1 contains the motor amps.

5TEM4D05AC41SA											
Heater Model No.	No. of Circuits/ Phases	240 Volt					208 Volt				
		Capacity		Heater Amps per Circuit	Minimum Circuit Ampacity	Maximum Overload Protection	Capacity		Heater Amps per Circuit	Minimum Circuit Ampacity	Maximum Overload Protection
		kW	BTUH				kW	BTUH			
No Heater				4.1*	5	15			4.1*	5	15
BAYHTR1504BRK BAYHTR1504LUG	1/1	3.8	13100	16.0	25	25	2.9	9800	13.8	22	25
BAYHTR1505BRK BAYHTR1505LUG	1/1	4.8	16400	20.0	30	30	3.6	12300	17.3	27	30
BAYHTR1508BRK BAYHTR1508LUG	1/1	7.7	26200	32.0	45	45	5.8	19700	27.7	39	40
BAYHTR1510BRK BAYHTR1510LUG	1/1	9.6	32800	40.0	55	60	7.2	24600	34.6	48	50
BAYHTR1517BRK-Circuit 1[a]	2/1	9.6	32800	40.0	55	60	7.2	24600	34.6	48	50
BAYHTR1517BRK-Circuit 2		4.8	16400	20.0	25	25	3.6	12300	17.3	22	25
BAYHTR1523BRK-Circuit 1[a]	2/1	9.6	32800	40.0	55	60	7.2	24600	34.6	48	50
BAYHTR1523BRK-Circuit 2		9.6	32800	40.0	50	50	7.2	24600	34.6	43	45
BAYHTR3510LUG	1/3	9.6	32800	23.1	33	35	7.2	24600	20.0	30	30
BAYHTR3517LUG	1/3	14.4	49100	34.6	48	50	10.8	36900	30.0	48	50
BAYHTR1517BRK with single circuit power source kit BAYSPEKT201A	1/1	14.4	49100	60.0	80	80	10.8	36900	51.9	70	70
BAYHTR1523BRK with single circuit power source kit BAYSPEKT201A	1/1	19.2	65500	80.0	105	105	14.4	49100	69.2	91	95

Note: * = Motor Amps

[a] MCA and MOP for circuit 1 contains the motor amps.

5TEM4D06AC41SA, 5TEM4D07AC51SA											
Heater Model No.	No. of Circuits/ Phases	240 Volt					208 Volt				
		Capacity		Heater Amps per Circuit	Minimum Circuit Ampacity	Maximum Overload Protection	Capacity		Heater Amps per Circuit	Minimum Circuit Ampaci-ty	Maximum Overload Protection
		kW	BTUH				kW	BTUH			
No Heater				6.0*	8	15			6.0*	8	15
BAYHTR1504BRK BAYHTR1504LUG	1/1	3.8	13100	16.0	28	30	2.9	9800	13.8	25	25
BAYHTR1505BRK BAYHTR1505LUG	1/1	4.8	16400	20.0	33	35	3.6	12300	17.3	29	30
BAYHTR1508BRK BAYHTR1508LUG	1/1	7.7	26200	32.0	48	50	5.8	19700	27.7	42	45
BAYHTR1510BRK BAYHTR1510LUG	1/1	9.6	32800	40.0	58	60	7.2	24600	34.6	51	60
BAYHTR1517BRK-Circuit 1[a]	2/1	9.6	32800	40.0	58	60	7.2	24600	34.6	51	60
BAYHTR1517BRK-Circuit 2		4.8	16400	20.0	25	25	3.6	12300	17.3	22	25
BAYHTR1523BRK-Circuit 1[a]	2/1	9.6	32800	40.0	58	60	7.2	24600	34.6	51	60
BAYHTR1523BRK-Circuit 2		9.6	32800	40.0	50	50	7.2	24600	34.6	43	45
BAYHTR1525BRK-Circuit 1	4/1	6.0	20500	25.0	39	40	4.5	15400	21.6	35	35
BAYHTR1525BRK-Circuit 2		6.0	20500	25.0	31	35	4.5	15400	21.6	27	30
BAYHTR1525BRK-Circuit 3		6.0	20500	25.0	31	35	4.5	15400	21.6	27	30
BAYHTR1525BRK-Circuit 4		6.0	20500	25.0	31	35	4.5	15400	21.6	27	30
BAYHTR3510LUG	1/3	9.6	32800	23.1	36	40	7.2	24600	20.0	32	35
BAYHTR3517LUG	1/3	14.4	49100	34.6	50	50	10.8	36900	30.0	44	45
BAYHTR1517BRK with single circuit power source kit BAYSPEKT201A	1/1	14.4	49100	60.0	83	85	10.8	36900	51.9	73	75
BAYHTR1523BRK with single circuit power source kit BAYSPEKT201A	1/1	19.2	65500	80.0	108	110	14.4	49100	69.2	94	95

Note: * = Motor Amps

[a] MCA and MOP for circuit 1 contains the motor amps.

Minimum Airflow CFM

5TEM4B02AC21SA		
Heater	**Minimum Heat Speed Tap**	
	With Heat Pump	**Without Heat Pump**
BAYHTR1504BRK, BAYHTR1504LUG, BAYHTR1505BRK, BAYHTR1505LUG	TAP 2	TAP 2
BAYHTR1508BRK, BAYHTR1508LUG, BAYHTR1510BRK, BAYHTR1510LUG, BAYHTR3510LUG	TAP 5	TAP 5

5TEM4B03AC31SA		
Heater	**Minimum Heat Speed Tap**	
	With Heat Pump	**Without Heat Pump**
BAYHTR1504BRK, BAYHTR1504LUG, BAYHTR1505BRK, BAYHTR1505LUG	TAP 3	TAP 3
BAYHTR1508BRK, BAYHTR1508LUG, BAYHTR1510BRK, BAYHTR1510LUG	TAP 4	TAP 3
BAYHTR1517BRK, BAYHTR3517LUG, BAYHTR3510LUG	TAP 5	TAP 3

5TEM4D04AC31SA		
Heater	**Minimum Heat Speed Tap**	
	With Heat Pump	**Without Heat Pump**
BAYHTR1504BRK, BAYHTR1504LUG, BAYHTR1505BRK, BAYHTR1505LUG	TAP 2	TAP 2
BAYHTR1508BRK, BAYHTR1508LUG, BAYHTR1510BRK, BAYHTR1510LUG	TAP 5	TAP 3
BAYHTR1523BRK	TAP 5	TAP 3
BAYHTR1517BRK, BAYHTR3517LUG, BAYHTR3510LUG	TAP 5	TAP 3

5TEM4D05AC41SA		
Heater	**Minimum Heat Speed Tap**	
	With Heat Pump	**Without Heat Pump**
BAYHTR1504BRK, BAYHTR1504LUG, BAYHTR1505BRK, BAYHTR1505LUG	TAP 2	TAP 2
BAYHTR1508BRK, BAYHTR1508LUG, BAYHTR1510BRK, BAYHTR1510LUG	TAP 4	TAP 4
BAYHTR1523BRK	TAP 4	TAP 3
BAYHTR1517BRK, BAYHTR3517LUG, BAYHTR3510LUG	TAP 5	TAP 3

5TEM4D06AC41SA		
Heater	**Minimum Heat Speed Tap**	
	With Heat Pump	**Without Heat Pump**
BAYHTR1504BRK, BAYHTR1504LUG, BAYHTR1505BRK, BAYHTR1505LUG, BAYHTR1508BRK, BAYHTR1508LUG, BAYHTR1510BRK, BAYHTR1510LUG, BAYHTR3510LUG	TAP 2	TAP 2
BAYHTR1517BRK, BAYHTR3517LUG	TAP 4	TAP 4
BAYHTR1523BRK, BAYHTR1525BRK	TAP 5	TAP 4

5TEM4D07AC51SA		
Heater	**Minimum Heat Speed Tap**	
	With Heat Pump	**Without Heat Pump**
BAYHTR1504BRK, BAYHTR1504LUG, BAYHTR1505BRK, BAYHTR1505LUG, BAYHTR1508BRK, BAYHTR1508LUG, BAYHTR1510BRK, BAYHTR1510LUG, BAYHTR3510LUG	TAP 2	TAP 2
BAYHTR1517BRK, BAYHTR3517LUG	TAP 3	TAP 3
BAYHTR1523BRK, BAYHTR1525BRK	TAP 5	TAP 3

Heater Pressure Drop Table

Airflow CFM	Number of Racks					Heater Racks	
	1	2	3	4		Heater Model	No. of Racks
	Air Pressure Drop — Inches W.G.					BAYHTR1504	1
1800	0.02	0.04	0.06	0.14		BAYHTR1505	1
1700	0.02	0.04	0.06	0.14		BAYHTR1508	2
1600	0.02	0.04	0.06	0.13		BAYHTR1510	2
1500	0.02	0.04	0.06	0.12		BAYHTR1517	3
1400	0.02	0.04	0.06	0.12		BAYHTR3510	3
1300	0.02	0.04	0.05	0.11		BAYHTR3517	3
1200	0.01	0.04	0.05	0.10		BAYHTR1523	4
1100	0.01	0.03	0.05	0.09		BAYHTR1525	4
1000	0.01	0.03	0.04	0.09			
900	0.01	0.03	0.04	0.08			
800	0.01	0.03					
700	0.01	0.02					
600	0.01	0.02					

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Unit Conversion Instructions

⚠ WARNING

Risk of Fire!

If installing the unit in any other orientation other than upflow, the refrigerant sensor must be relocated.

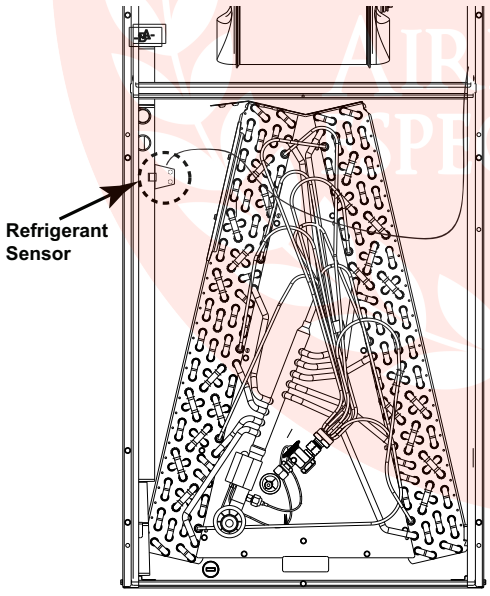
Horizontal Left Sensor Relocation

Important: *For horizontal applications, airflow restrictions apply for condensate blow off. Refer to Air Flow Performance Tables in this manual.*

Follow the conversion steps when installing the air handler in horizontal left configuration.

1. Remove the front panels from the air handler. The coil and line set panel do not need to be separated.
2. Pull refrigerant sensor and clip up and away from the primary drain pan and remove it from the pan. Secure sensor to secondary pan using provided clip. Sensor should be positioned close to secondary drain lines.
3. Position extra wire length in the secondary drain pan.

Figure 3. All Models



4. Replace all panels.

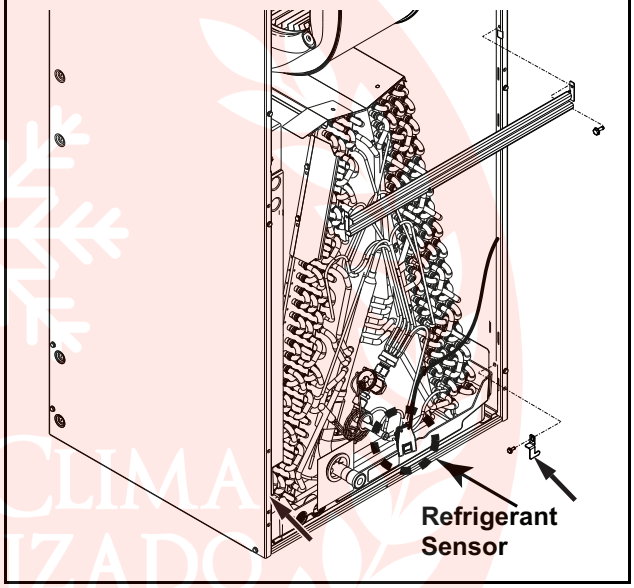
Downflow

Important: *For downflow applications, airflow restrictions apply for condensate blow off. Refer to Air Flow Performance Tables in this manual.*

Follow the conversion steps when installing the air handler in downflow configuration.

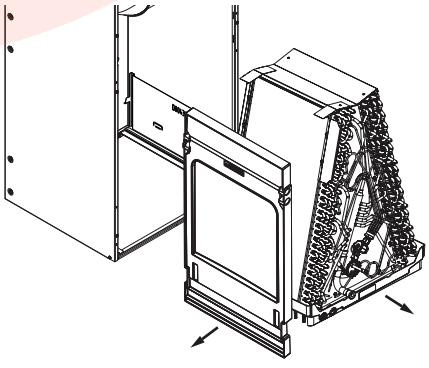
1. Remove the front panels panel from the air handler. The coil and line set panel do not need to be separated.
2. Remove the fasteners on both sides of the coil.
3. Remove the two screws holding the center horizontal bracket and rotate out of place. Retain parts.

Figure 4. All Models



4. Pull refrigerant sensor up and away from the primary drain pan and remove it from the pan. Detach the sensor and clip from the wire harness and move it out of the way.
5. Slide the coil assembly out. Remove and discard the horizontal drain pan.

Figure 5. All Models



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6. On both sides of the cabinet, remove the screws that hold the coil support brackets and retain for later use. Seal the holes to prevent air leakage.
7. Rotate and lift the two coil support brackets to remove from front slots in cabinet.

Figure 6. All models

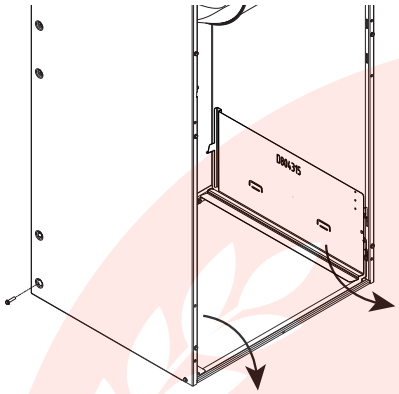
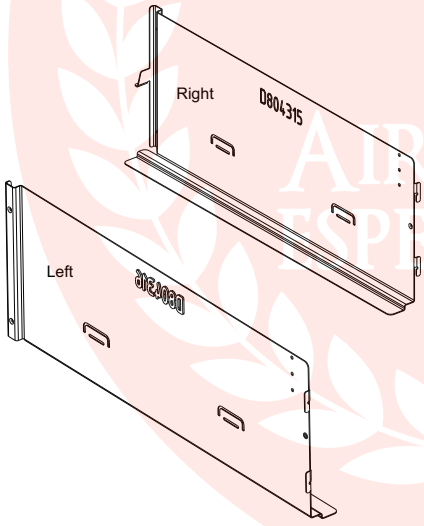
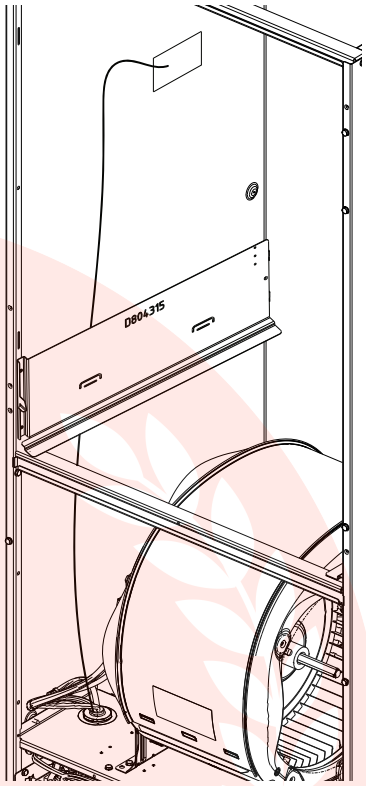


Figure 7. All models



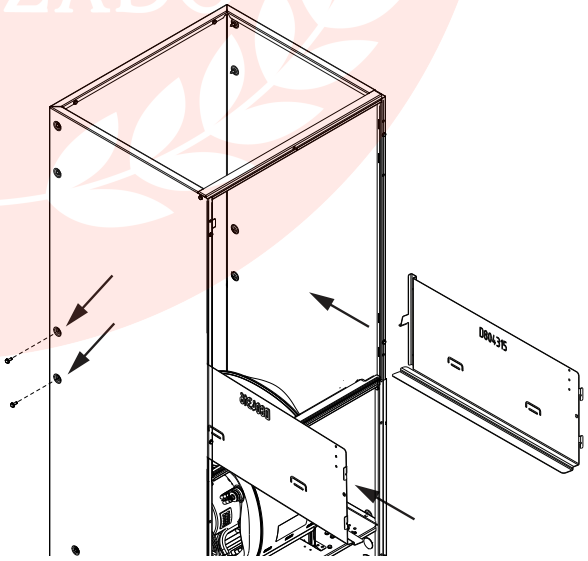
8. Rotate the unit into the downflow orientation.
9. Pre-drill four clearance holes in the cabinet at dimples located below the location the screws were removed for the coil support brackets. There are two holes per side. See location of holes.
10. Replace the center horizontal bracket removed in Step 3. Use the screws retained from Step 3 to attach.
11. Place coil support brackets into the slots and rotate into place. Push downward to lock into place. Refrigerant sensor wire harness should be routed between coil support bracket and the insulation.

Figure 8. All Models



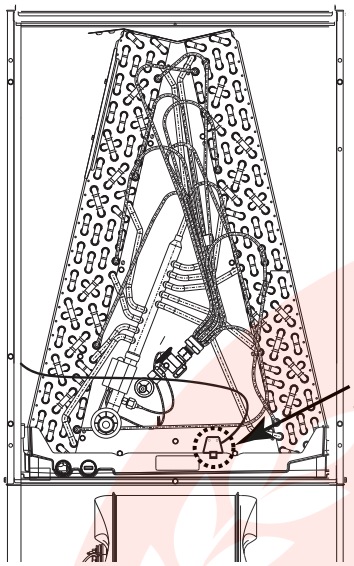
12. Secure each bracket with the screws that were previously removed.

Figure 9. All models



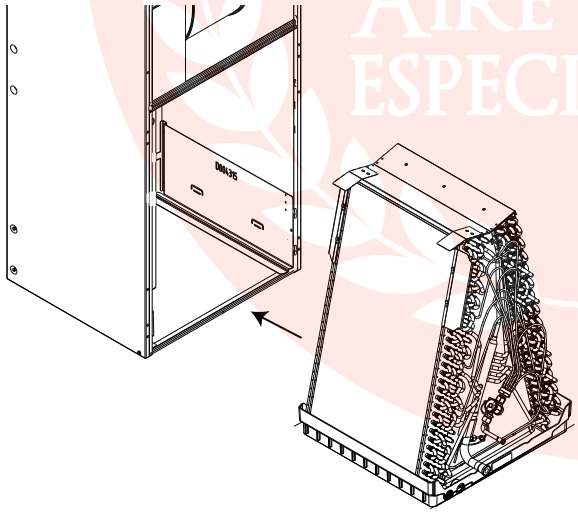
13. Slide the coil assembly back into the air handler cabinet as shown.

Figure 10. All Models



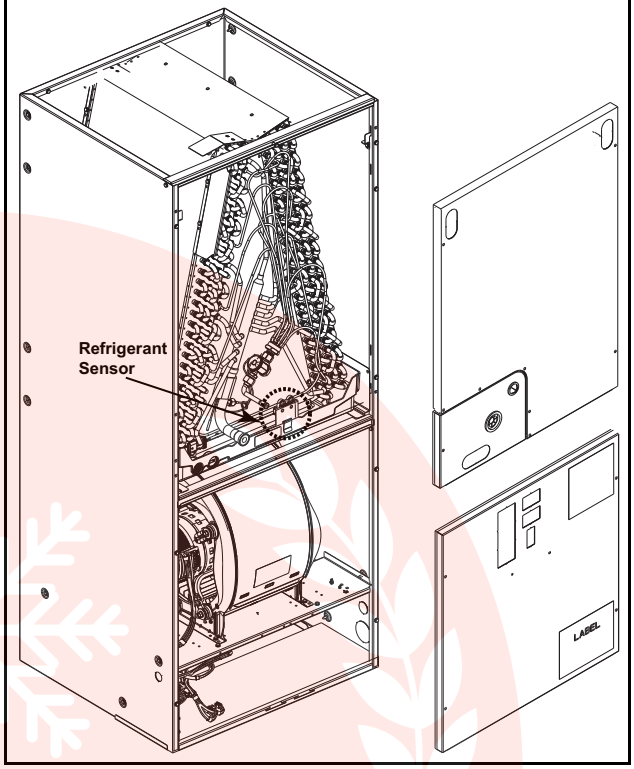
14. Clip refrigerant sensor back onto primary drain pan (as shown in figure above) and reconnect the sensor to the wire harness. Position extra wire length next to the coil.
15. Remove the appropriate knock out for the condensate piping.

Figure 11. All Models



16. Replace all panels.

Figure 12. All Models



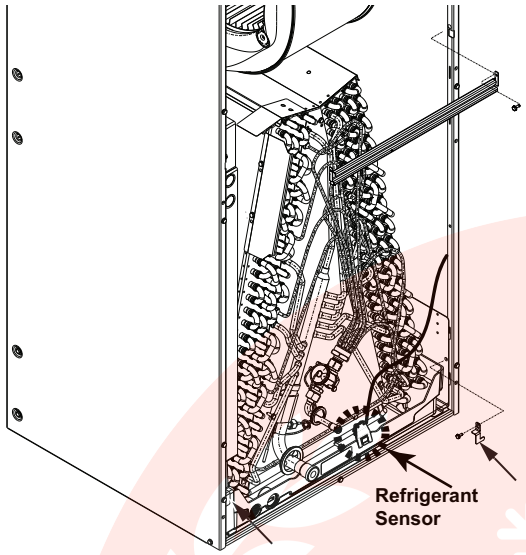
Horizontal Right

Important: *For horizontal applications, airflow restrictions apply for condensate blow off. Refer to Air Flow Performance Tables in this manual.*

Follow the conversion steps when installing the air handler in horizontal right configuration.

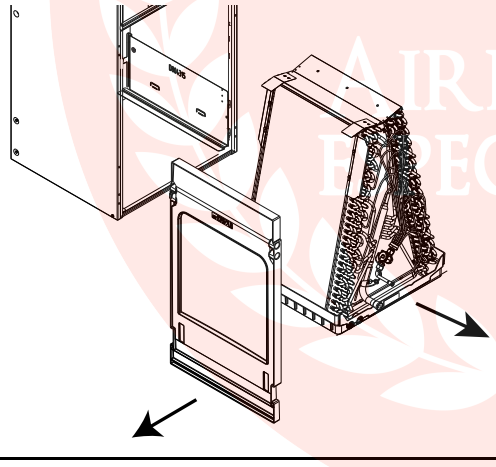
1. Remove the front panels from the air handler. The coil and line set panel do not need to be separated.
2. Remove the fasteners on both sides of the coil. Retain the coil retaining brackets and screws.
3. Remove the two screws holding the center horizontal bracket and rotate out of place. Retain parts.
4. Pull refrigerant sensor up and away from the primary drain pan and remove it from the pan. Detach the sensor and clip from the wire harness and move it out of the way.

Figure 13. All Models



5. Make note of the horizontal drain pan orientation (up/down).
6. Slide the coil assembly out.

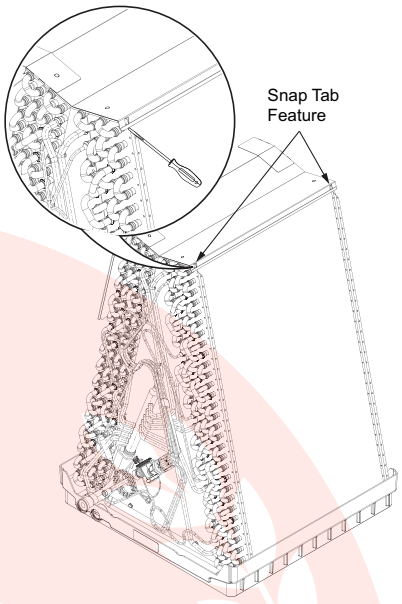
Figure 14. All Models



Important: *For Horizontal Right applications, ON SOME MODELS the top panel assembly of the coil must be rotated for proper condensate management.*

7. On the right side of the top baffle, position a flathead tip underneath the top baffle flange and pivot the screwdriver downward to release the front tab as shown below.
8. Repeat for right rear tab to release top baffle assembly from coil.

Figure 15. All models



9. Rotate 180 degrees and snap all four corner tabs to lock in place.
10. Remove left side water diverter brackets and screws and reinstall on the right side.

The coil slabs are different and the mount hole locations will vary. See the illustrations on the following pages that correspond to the unit tonnage to see the correct mounting position of the water diverter bracket.

Important: *The water diverter brackets are not symmetrical and will vary by tonnage.*

Figure 16. All models

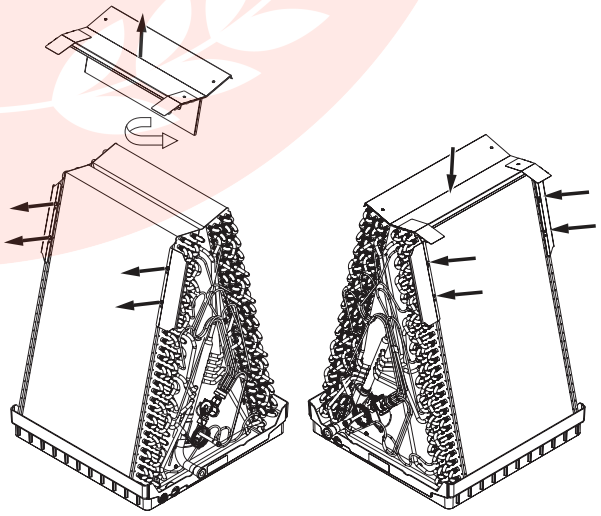


Figure 17. 5TEM4B02AC21SA/ 5TEM4B03AC31SA/ 5TEM4D04AC31SA/ 5TEM4D05AC41SA

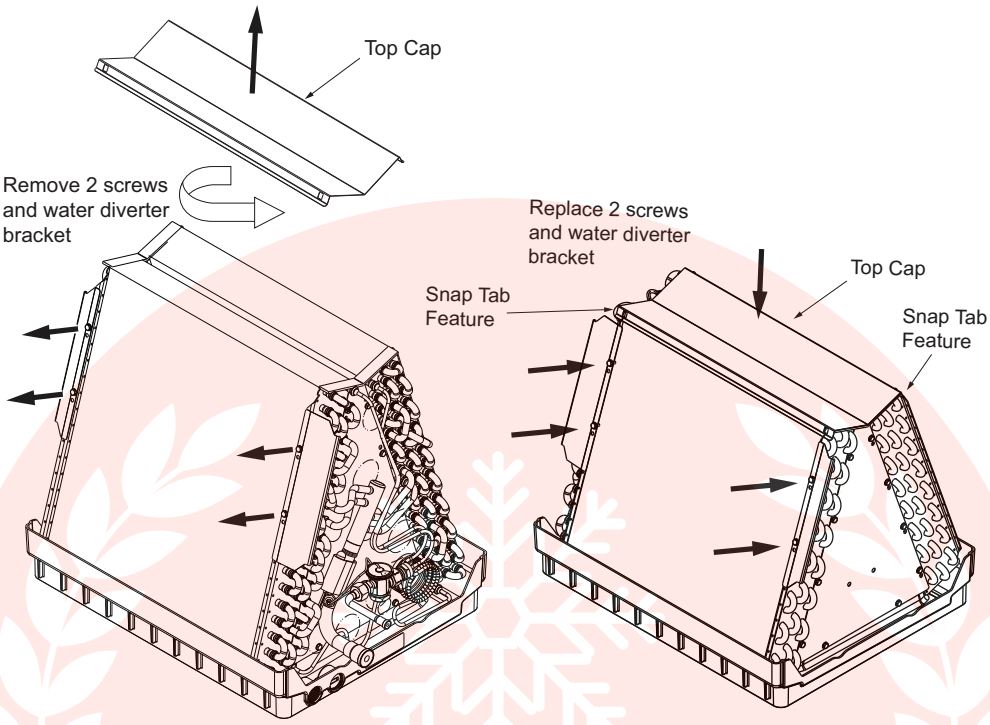
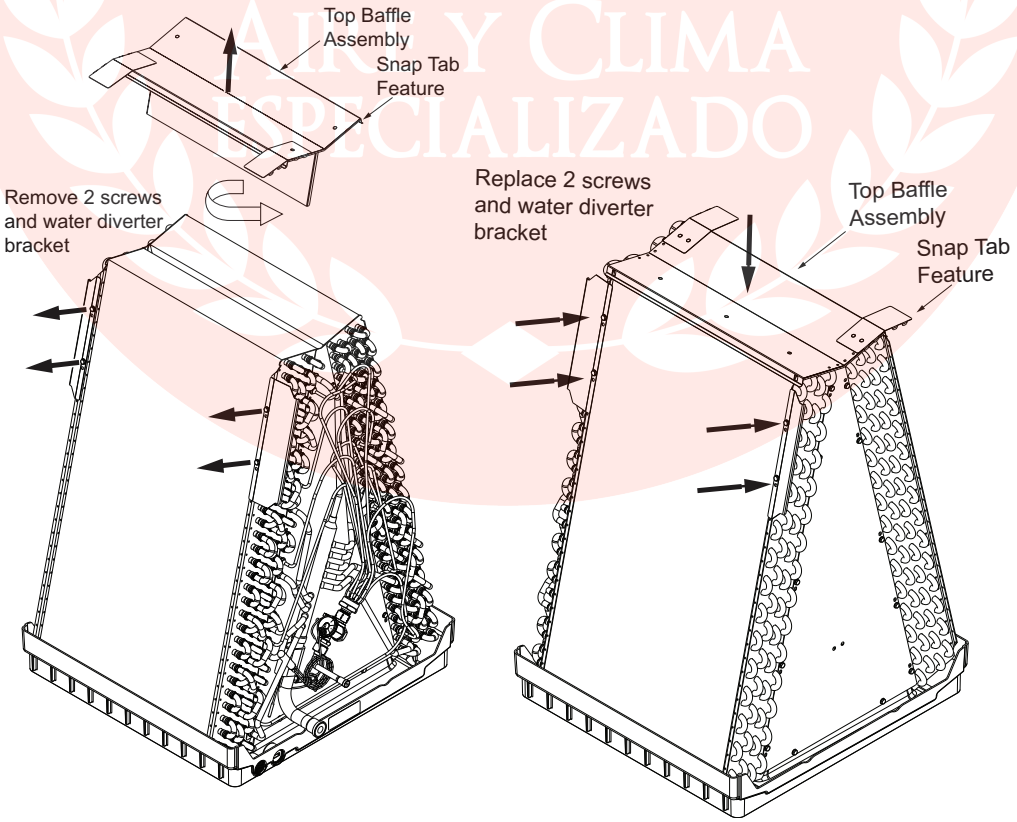


Figure 18. 5TEM6D06AV51SA/ 5TEM6D07AV51SA

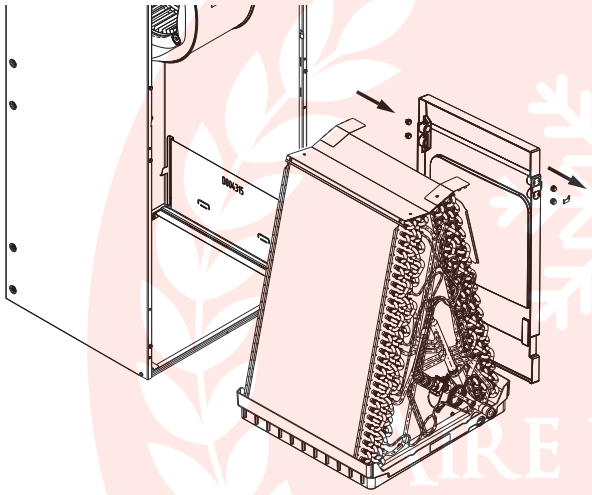


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11. To allow the horizontal pan to slide in on the right, cut and remove the zip tie holding the sensor wire harness on the right side of the coil cabinet.
12. Relocate the horizontal drain pan from the left side of the coil to the right side.
13. Remove the drain pan support bracket. Do not discard. Remove the two drain plugs from the front of the drain pan and insert them in the drains at the rear of the drain pan.

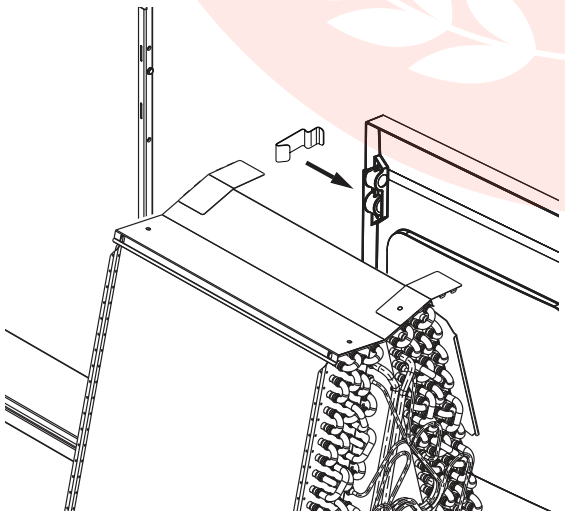
Important: *When reinstalling coil in Step 13, it is important that the coil corner locks in place under the tab in the side bracket to support the coil weight horizontally.*

Figure 19. All models



14. Reinstall the drain pan support bracket. The bracket should be located between the two drain plugs as shown.

Figure 20. All models

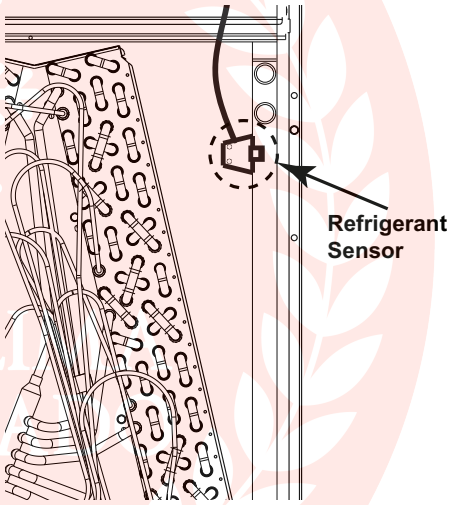


15. Slide the coil assembly back into the air handler cabinet.

Important: *Make sure that the coil corner locks in place under the tab in the side left bracket to support the coil weight in the horizontal right position.*

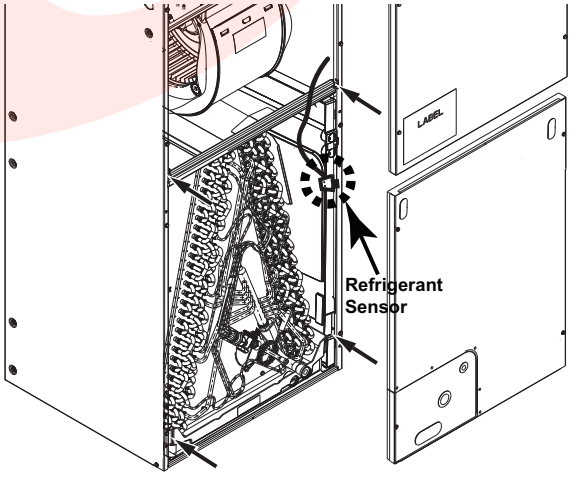
16. Replace the center horizontal bracket using screws removed earlier in Step 3.
17. Replace the two coil retaining brackets removed in a previous step.
18. Rotate unit into horizontal right position.
19. Install sensor onto secondary drain pan using the provided clip. Sensor should be positioned close to the drain lines. Reconnect the sensor to the wire harness and position extra wire length in the drain pan.

Figure 21. All Models



20. Replace all panels.

Figure 22. All Models



Checkout Procedures

The final phase of the installation is the system Checkout Procedures. The following list represents the most common items covered in a Checkout Procedure. Confirm all requirements in this document have been met.

☐ All wiring connections are tight and properly secured.	☐ All drain lines are clear with joints properly sealed. Pour water into drain pan to confirm proper drainage. Provide enough water to ensure drain trap is primed.
☐ Voltage and running current are within limits.	☐ Supply registers and return grilles are open, unobstructed, and air filter is installed.
☐ All refrigerant lines (internal and external to equipment) are isolated, secure, and not in direct contact with each other or structure.	☐ Indoor blower and outdoor fan are operating smoothly and without obstruction.
☐ All braze connections have been checked for leaks. A vacuum of 350 microns provides confirmation that the refrigeration system is leak free and dry.	☐ Indoor blower motor set on correct speed setting to deliver required CFM. Blower and fan set screws are tight.
☐ If unit is installed in any orientation other than upflow, refrigerant sensor is properly relocated.	☐ Cover panels are in place and properly tightened.
☐ Final unit inspection to confirm factory tubing has not shifted during shipment. Adjust tubing if necessary so tubes do not rub against each other or any component when unit runs.	☐ System functions safely and properly in all modes.
☐ Ductwork is sealed and insulated.	☐ Refrigerant leak detection system mitigating actions are verified.
	☐ All refrigerant safety procedures have been verified.
	☐ Owner has been instructed on use of system and given manual.

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Notes

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Supersedes (New)

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